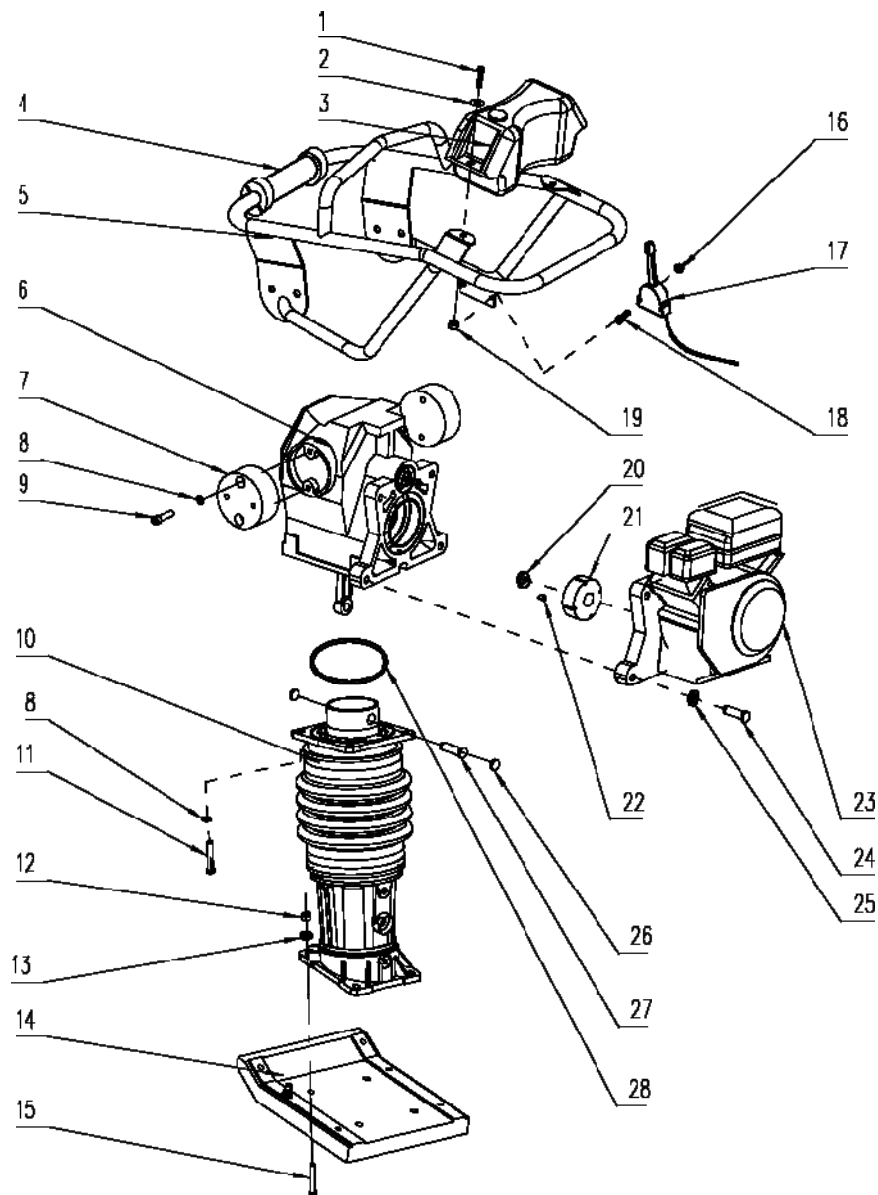


1. General Assembly – R72 Tamping Rammer



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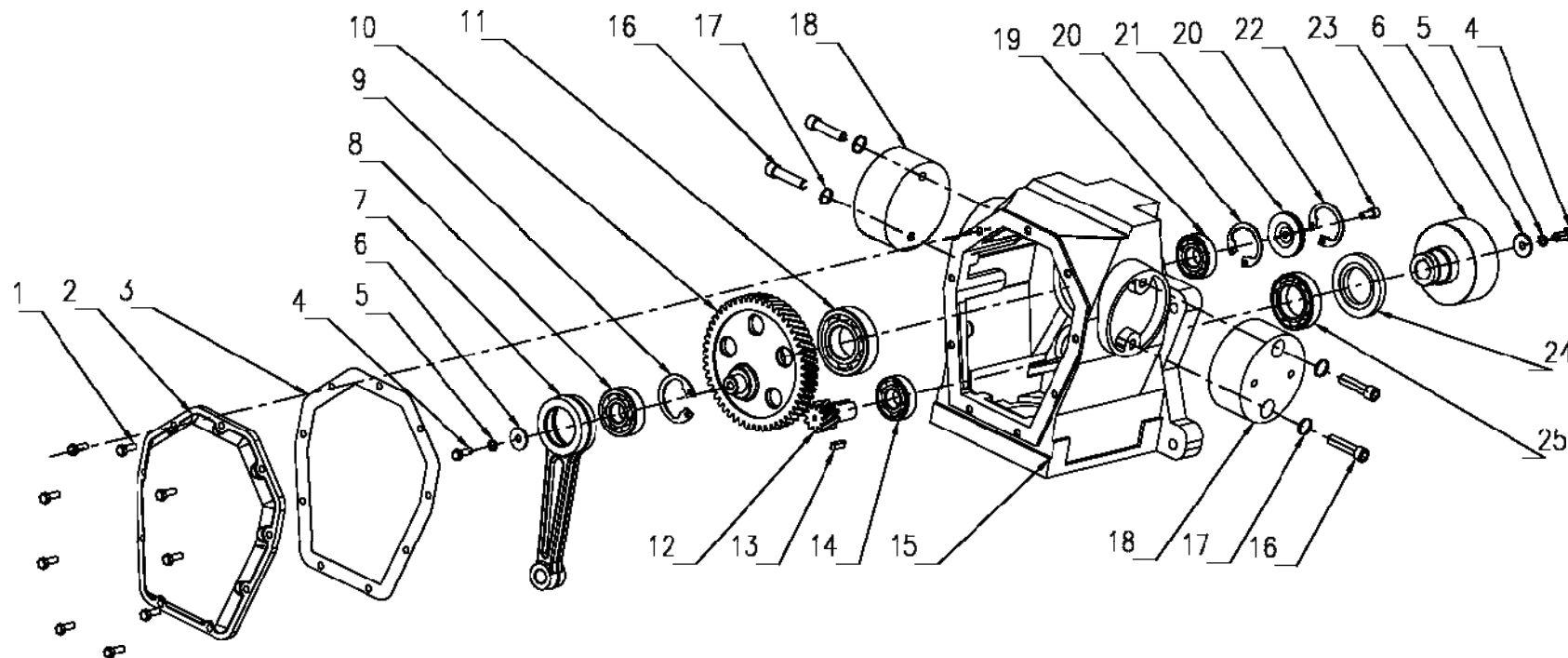
**ILLUSTRATED PARTS LIST**

MODEL TL-R72R/120V
PRODUCT 72kg Rammer with R120V Engine

Ref #		DESCRIPTION	QTY
1	TLR72RF1-1	Flange Bolt M8x25	2
2	TLR72RF1-2	Medium Flat Washer Ø8x24	2
3	TLR72RF1-3	Fuel Tank Assembly	1
4	TLR72RF1-4	Plastic Handle	1
5	TLR72RF1-5	Protection Frame	1
6	TLR72RF1-6	Crank Case Assembly	1
7	TLR72RF1-7	Shock Absorber	2
8	TLR72RF1-8	Spring Gasket Ø10	12
9	TLR72RF1-9	Inner Hex Bolt M10x25	8
10	TLR72RF1-10	Cylinder Assembly	1
11	TLR72RF1-11	Inner Hex Bolt M10x35	4
12	TLR72RF1-12	Lock Nut M12	4
13	TLR72RF1-13	Flat Gasket Ø12	4
14	TLR72RF1-14	Tamping Plate	1

Ref #		DESCRIPTION	QTY
15	TLR72RF1-15	Countersunk Square Neck Bolt M12x70	4
16	TLR72RF1-16	Lock Nut M6	2
17	TLR72RF1-17	Throttle Lever Assembly	1
18	TLR72RF1-18	Hex Bolt M6x30	2
19	TLR72RF1-19	Flange Nut M8	2
20	TLR72RF1-20	Thin Thread Nut M12x1.25	1
21	TLR72RF1-21	Clutch Assembly	1
22	TLR72RF1-22	Key Ø13x4x5	1
23	TLR72RF1-23	Engine	1
24	TLR72RF1-24	External Hex Bolt M10x60	4
25	TLR72RF1-25	Spring Gasket Ø10	4
26	TLR72RF1-26	Nylon Stopper	2
27	TLR72RF1-27	Connecting Rod Pin	1
28	TLR72RF1-28	O – Ring Ø160x6.5	1

2. Crank Case Assembly– R72 Tamping Rammer



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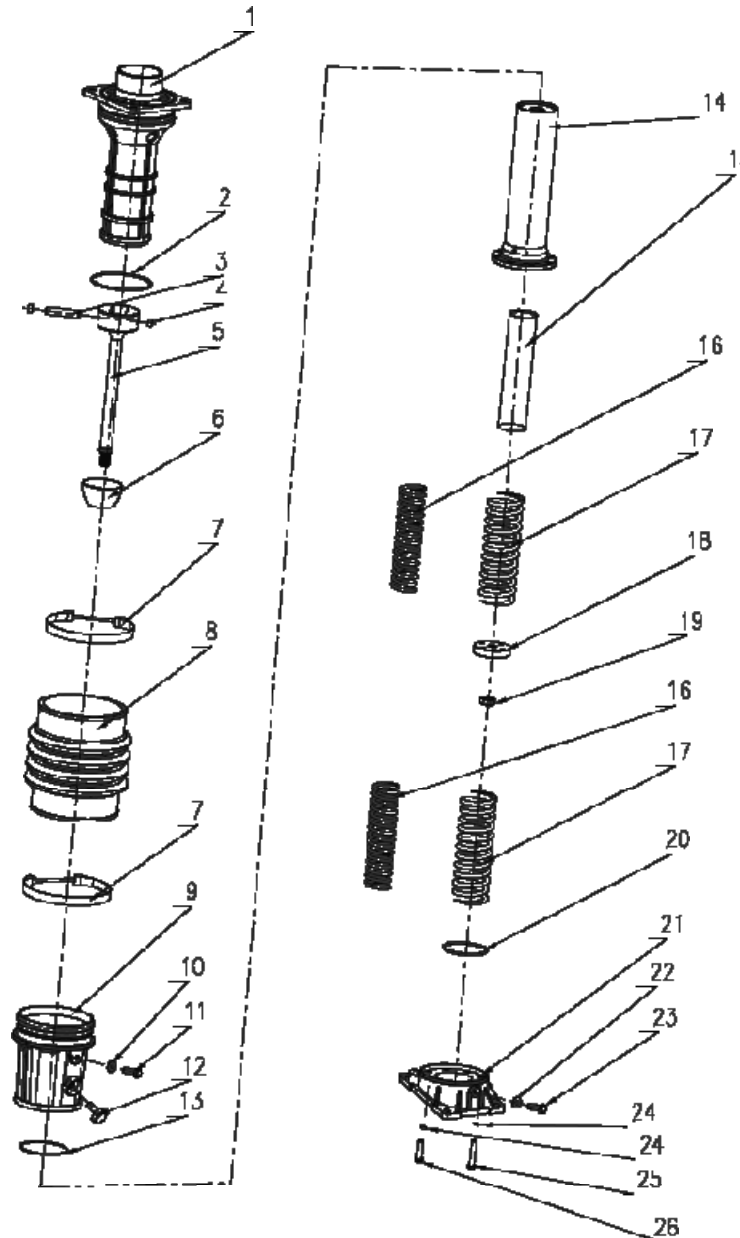
**ILLUSTRATED PARTS LIST**

MODEL TL-R72R/120V
PRODUCT 72kg Rammer with R120V Engine

		DESCRIPTION	QTY
1	TLR72RF2-1	Flange Bolt M6x18	8
2	TLR72RF2-2	Crank Case Cover	1
3	TLR72RF2-3	Paper Gasket 0.5mm	1
4	TLR72RF2-4	External Hex Bolt M8x16	3
5	TLR72RF2-5	Spring Gasket Ø8	3
6	TLR72RF2-6	Quenched Flat Washer Ø8x24	3
7	TLR72RF2-7	Connecting Rod	1
8	TLR72RF2-8	Deep Groove Ball Bearing 6304	1
9	TLR72RF2-9	Clip Ø52	1
10	TLR72RF2-10	Big Gear	1
11	TLR72RF2-11	Deep Groove Ball Bearing 6207	1
12	TLR72RF2-12	Small Gear	1
13	TLR72RF2-13	Key 5x20	1

Ref #		DESCRIPTION	QTY
14	TLR72RF2-14	Deep Groove Ball Bearing 6304-RS	1
15	TLR72RF2-15	Crank Case	1
16	TLR72RF2-16	Inner Hex Bolt M10x20	4
17	TLR72RF2-17	Spring Gasket Ø10	4
18	TLR72RF2-18	Shock Absorber	2
19	TLR72RF2-19	Deep Groove Ball Bearing 6204	1
20	TLR72RF2-20	Clip Ø47	2
21	TLR72RF2-21	Aluminium Closed Cover	1
22	TLR72RF2-22	Inner Hex Bolt M6x20	1
23	TLR72RF2-23	Clutch Support Drum	1
24	TLR72RF2-24	Oil Seal TC40x68x8	1
25	TLR72RF2-25	Deep Groove Ball Bearing 6007	1

3. Cylinder Assembly - R72 Tamping Rammer



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**ILLUSTRATED PARTS LIST**

MODEL TL-R72R/120V
PRODUCT 72kg Rammer with R120V Engine

		DESCRIPTION	QTY
1	TLR72RF3-1	Outside Cylinder	1
2	TLR72RF3-2	O – Ring	2
3	TLR72RF3-3	Piston Rod Pin	1
4	TLR72RF3-4	Nylon Stopper	2
5	TLR72RF3-5	Connecting Rod	1
6	TLR72RF3-6	Bowl Glue sheath	1
7	TLR72RF3-7	Bellow Clamp	2
8	TLR72RF3-8	Bellow	1
9	TLR72RF3-9	Protection Sleeve	1
10	TLR72RF3-10	Copper Gasket Ø12	1
11	TLR72RF3-11	Hex Oil Plug M12x1.25	1
12	TLR72RF3-12	Oil Lever Guage M16x1.5	1
13	TLR72RF3-13	O – Ring 102x3	1

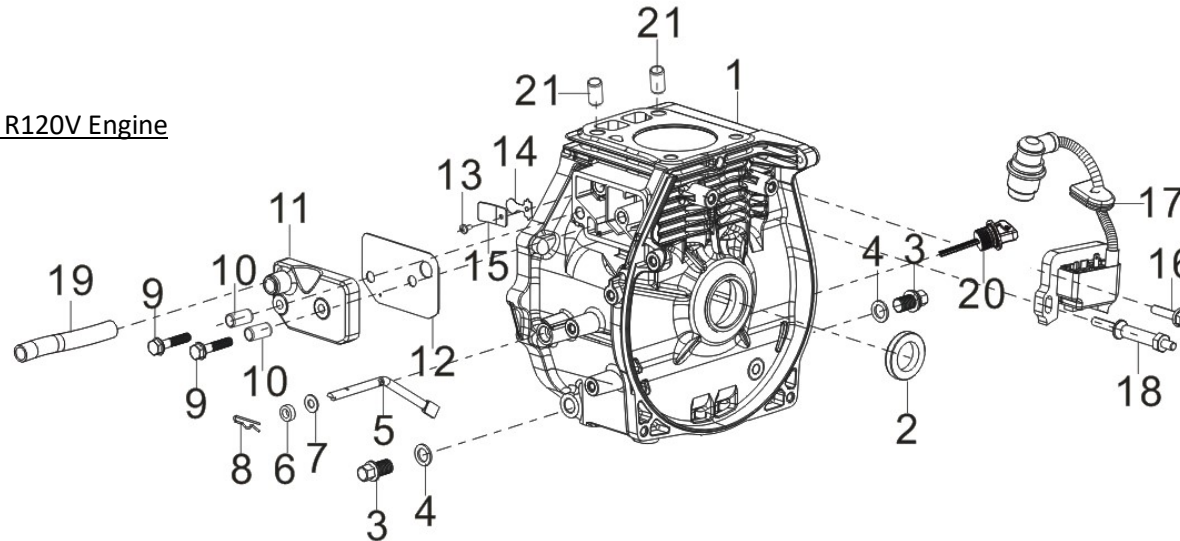
Ref #		DESCRIPTION	QTY
14	TLR72RF3-14	Inside Cylinder	1
15	TLR72RF3-15	Column Glue sheath	1
16	TLR72RF3-16	Small Spring Ø6.5x56x230	1
17	TLR72RF3-17	Big Spring Ø9x76.5x230	1
18	TLR72RF3-18	Piston Cap	1
19	TLR72RF3-19	Piston Cap Nut M18x1.5	1
20	TLR72RF3-20	O – Ring 95x4	1
21	TLR72RF3-21	Foot Plate	1
22	TLR72RF3-22	Copper Gasket Ø8	1
23	TLR72RF3-23	External Hex Bolt M8x16	1
24	TLR72RF3-24	Spring Gasket Ø10	8
25	TLR72RF3-25	Inner Hex Bolt M10x40	4
26	TLR72RF3-26	Inner Hex Bolt M10x25	4

ILLUSTRATED PARTS LIST

MODEL TL-R72R/120V

PRODUCT 72kg Rammer with R120V Engine

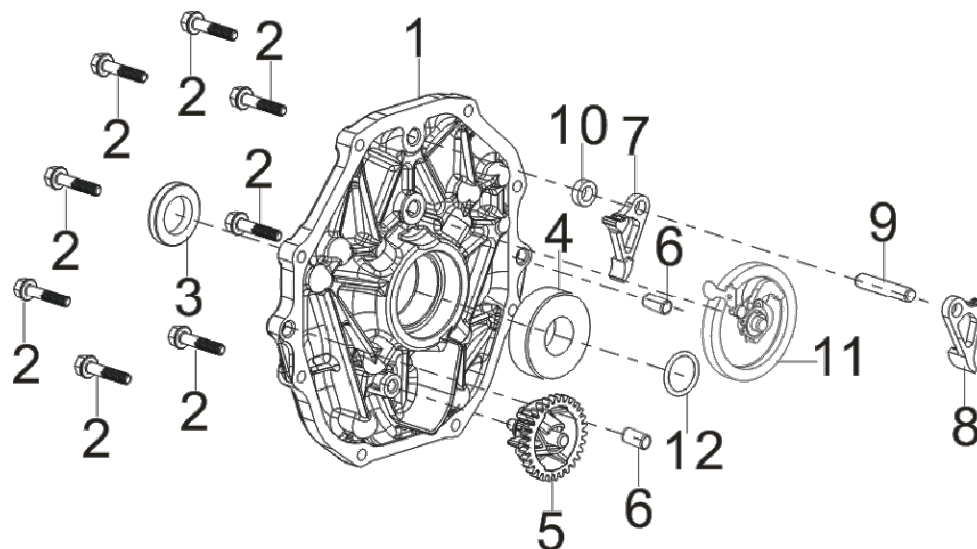
4. Crankcase / Gear Assembly – R120V Engine



	PART NUMBER	DESCRIPTION	QTY
1	TL11310Z1F0110	Crankcase Subassembly	1
2	TL90682Z1F0110	Oil Seal	1
3	TL11007Z010110	Drain Plug Bolt	2
4	TL90408Z010110	Flat Washer	2
5	TL16061Z1F0110	Governor Arm	1
6	TL90682Z030210	Oil Seal	1
7	TL90412Z1F0210	Flat Washer	1
8	TL90501Z010110	Pin	1
9	TL900070630-A1	Bolt	2
10	TL905020812-00	Pin	2
11	TL11333Z1F0110	Breather Plate Groove Cover	1

Ref #	PART NUMBER	DESCRIPTION	QTY
12	TL11332Z1F0110	Breather Groove Gasket	1
13	TL90103030851	Screw	1
14	TL11321Z1F0110	Breather Piece	1
15	TL11337Z1F0110		1
16	TL900070625A1	Bolt	1
17	TL30400Z1F0110	Ignition Coil	1
18	TL28001Z1F0110	Stud	1
19	TL17004Z1F0110	Breather Tube	1
20	TL15010Z800131	Oil Dipstick Subassembly	1
21	TL90502101400	Pin	2

5. Crankcase Cover Subassembly – R120V Engine



	PART NUMBER	DESCRIPTION	QTY	Ref #	PART NUMBER	DESCRIPTION	QTY
1	TL11411Z1F0110	Crankcase Cover	1	7	TL14341Z1F0210	Lower Rocker	1
2	TL90070630A1	Bolt	8	8	TL14341Z1F0110	Lower Rocker	1
3	TL90682Z240110	Oil Seal	1	9	TL14216Z1F0110	Camshaft Spindle	2
4	TL905480222CLTM	Deep Groove Ball Bearing	1	10	TL9063Z1F0110	Bush	1
5	TL16400Z1F0110	Governor Gear Assembly	1	11	TL14200Z1F0110	Camshaft Assembly	1
6	TL90502081200	Pin	2	12	TL90412Z1F110	Flat Washer	1

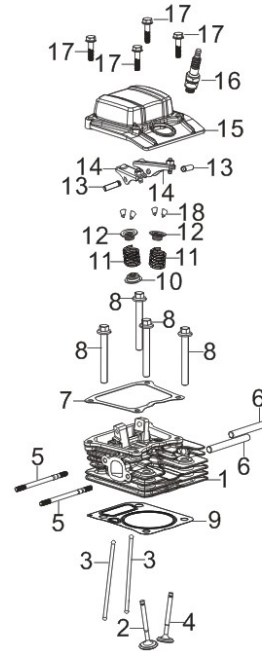


ILLUSTRATED PARTS LIST

MODEL TL-R72R/120V

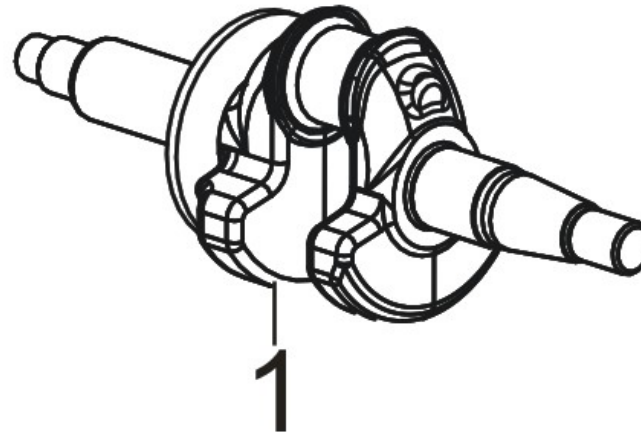
PRODUCT 72kg Rammer with R120V Engine

6. Cylinder Head Subassembly – R120V Engine



	PART NUMBER	DESCRIPTION	QTY		Ref #	PART NUMBER	DESCRIPTION	QTY
1	TL12140Z1F0110	Cylinder Head Subassembly	1		10	TL12101Z1F0110	Seal Guide	1
2	TL12111Z1 F0110	Intake Valve	1		11	TL12103Z1F0110	Valve Spring	2
3	TL14071Z1F0110	Valve Lifter Subassembly	2		12	TL12112Z810210	Valve Spring Seat	2
4	TL12121Z1F0110	Exhaust Valve	1		13	TL14318Z1F0110	Valve Rocker Shaft	2
5	TL90204Z1F0110	Bolt	2		14	TL14310Z1F0210	Valve Rocker Subassembly	2
6	TL90204Z1F0210	Bolt	2		15	TL12410Z1F0110	Cylinder Head Cover	1
7	TL12004Z1F0110	Cylinder Head Cover Gasket	1		16	TL30010Z350210	Spark Plug	1
8	TL12003Z020110	Cylinder Head Bolt	4		17	TL900070625-A1	Bolt	4
9	TL12131Z1F0110	Cylinder Head Gasket	1		18	TL12109Z810110	Valve Lock Clamp	4

7. Connecting Rod Crankshaft – R120V Engine

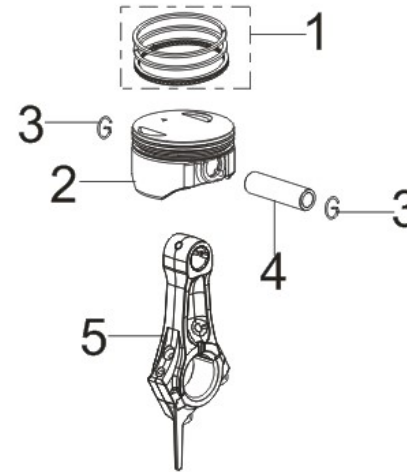


	PART NUMBER	DESCRIPTION	QTY
1	TL13300Z1F0110	Crankshaft Assembly	1

ILLUSTRATED PARTS LIST

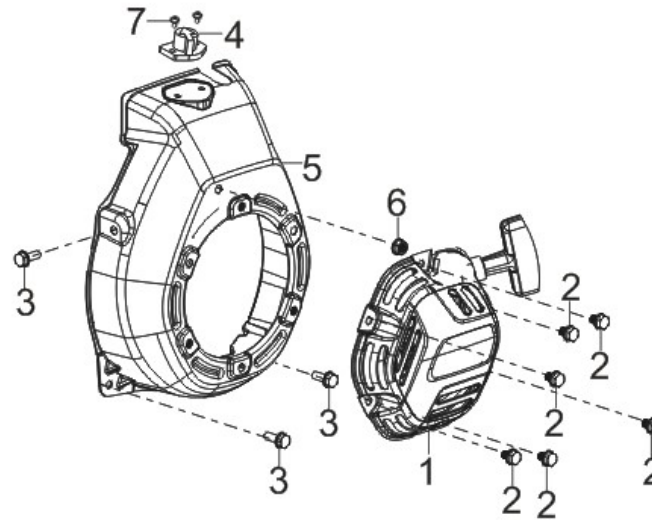
MODEL TL-R72R/120V
PRODUCT 72kg Rammer with R120V Engine

8. Crankshaft Connecting Rod Oil Ring Set – R120V Engine



	PART NUMBER	DESCRIPTION	QTY
1	TL13200Z1F0110	Piston Ring Assembly	1
2	TL13111Z1F0110	Piston	1
3	TL13122Z350110	Piston Pin Clip	2
4	TL13121Z250110	Piston Pin	1
5	TL13010Z1F0110	Connecting Rod	1

9. Recoil Starter – R120V Engine

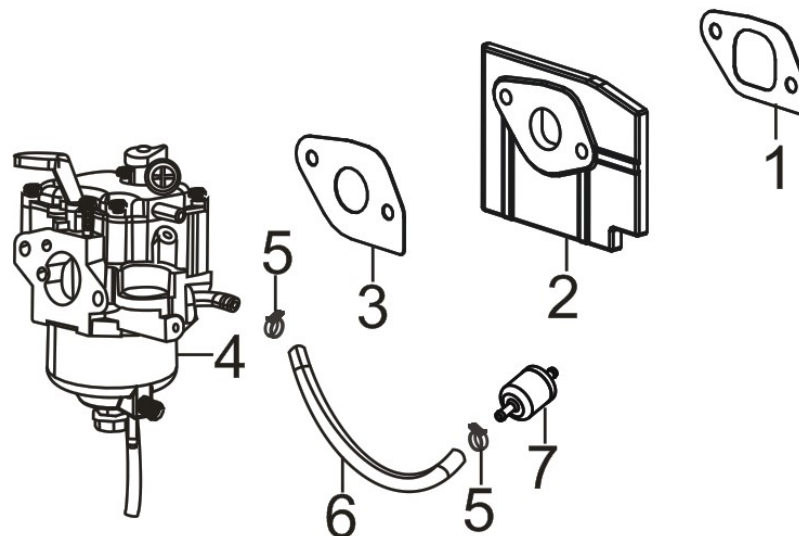


	PART NUMBER	DESCRIPTION	QTY
1	TL28200Z1F0110	Recoil Starter Assembly	1
2	TL900070608A1	Bolt	6
3	TL900070616A1	Bolt	3
4	TL35540Z1F0110	Stop Engine Switch Assy	1
5	TL28110Z1F0110	Shroud	1
6	TL90314060031	Nut	1
7	TL90107421601	Bolt	2

ILLUSTRATED PARTS LIST

MODEL	TL-R72R/120V
PRODUCT	72kg Rammer with R120V Engine

10. Carburettor Assembly – R120V Engine

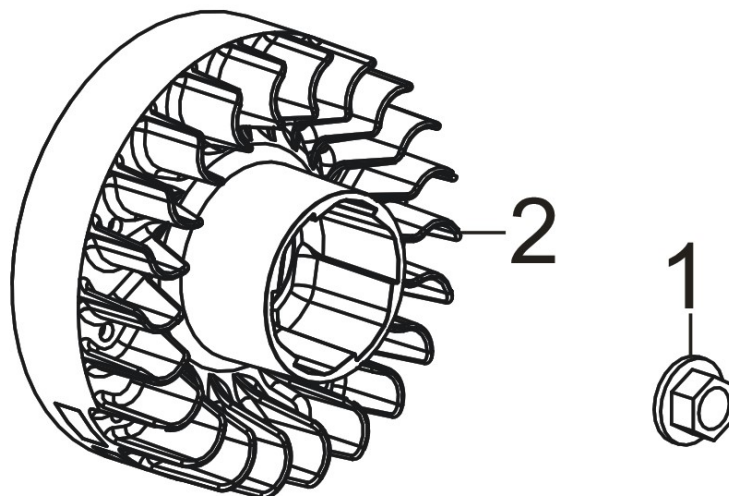


	PART NUMBER	DESCRIPTION	QTY
1	TL16002Z1F0110	Carburettor Insulator Gasket	1
2	TL16003Z1F0110	Carburettor Insulator Plate	1
3	TL16001Z1F0110	Carburettor Gasket	1
4	TL16100Z1F061	Carburettor Assembly	1
5	TL90685Z080110	Clamp	2
6	TL90686Z1F011	Fuel Tube	1
7	TL16510Z130130	Fuel Strainer	1

ILLUSTRATED PARTS LIST

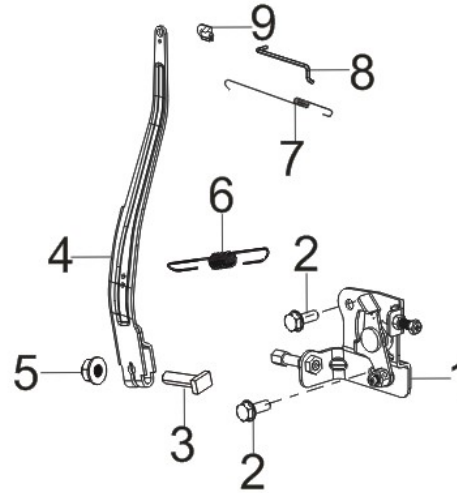
MODEL	TL-R72R/120V
PRODUCT	72kg Rammer with R120V Engine

11. Flywheel – R120V Engine



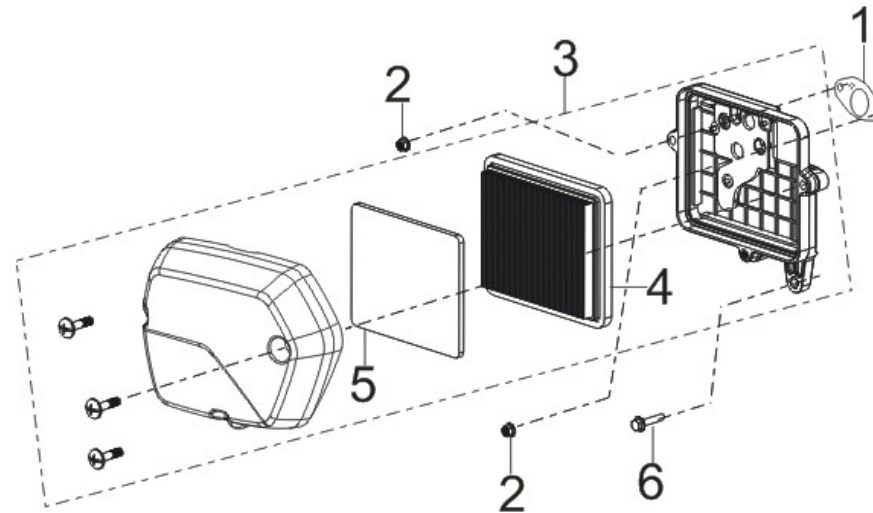
	PART NUMBER	DESCRIPTION	QTY
1	TL13501Z010110	Flywheel Nut	1
2	TL13501Z1F0110	Flywheel Subassembly	1

12. Throttle Control Assembly – R120V Engine



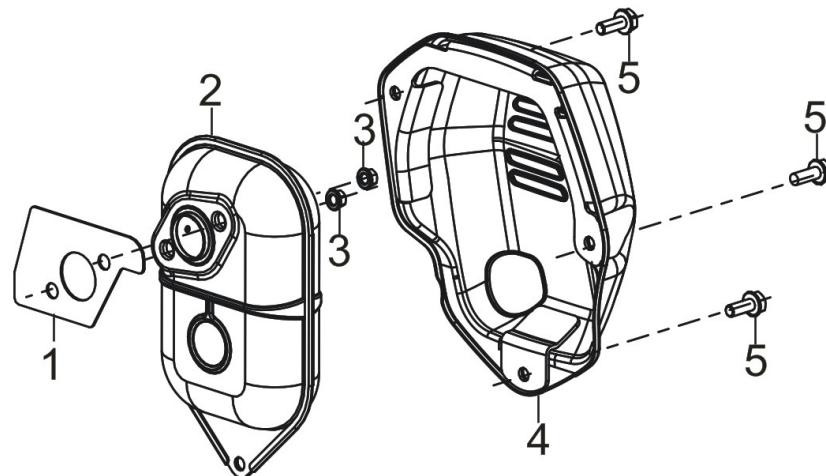
	PART NUMBER	DESCRIPTION	QTY
1	TL16520Z1F0110	Throttle Control Assembly	1
2	TL900070616A1	Bolt	2
3	TL16072Z1F0110	Governor Support Bolt	1
4	TL16071Z1F0110	Governor Support Subassembly	1
5	TL90305060031	Nut	1
6	TL16063Z1F0210	Governor Spring	1
7	TL16012Z1F0110	Throttle Valve Returning Spring	1
8	TL16062Z1F0110	Governor Rod	1
9	TL16064Z1F0110	Governor Rod Clip	1

13. Air Cleaner Assembly – R120V Engine



	PART NUMBER	DESCRIPTION	QTY
1	TL17001Z1F0110	Air Cleaner Gasket	1
2	TL90305050031	Nut	2
3	TL17100Z1F0210	Air Cleaner	1
4	TL17150Z030110	Air Cleaner Element	1
5	TL17151Z620110	Air Cleaner Element	1
6	TL90001062501	Bolt	1

14. Muffler Assembly – R120V Engine



	PART NUMBER	DESCRIPTION	QTY
1	TL18001Z1F0110	Exhaust Outlet Gasket	1
2	TL18160Z1F0110	Muffler Body	1
3	TL90332Z1F0110	Nut	2
4	TL18130Z1F0110	Muffler Outer Cover	1